

Work Order ID 75363

75363

Page 1

October-21-11 8:15:34 AM

Item ID: D412-742-018

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cable Guard

Start Date: 20/10/2011 Start Qty: 4.00

4

Cust Item ID:

Required Date: 02/11/2011 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: M.L.J

Date: 11/10/21

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI9330

Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-742-018

CHG002

8/2/11/19

MLJ 12-1-18
(4)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/1/18 (4)
SP 12-01-19

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

8/2/11/19

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75363***75363***

Page 2

October-21-11 8:15:34 AM

Item ID: D412-742-018

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Start Date: 20/10/2011 Start Qty: 4.00

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Required Date: 02/11/2011 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-018								
	Location: _____								
	PPP Rev: _____ <i>AS</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/1/23
(H)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October-21-11 8:15:39 AM

Page 1

Work Order ID: 75363

75363

Parent Item: D412-742-018

D412-742-018

Parent Item Name: Cable Guard

Start Date: 20/10/2011

Required Date: 02/11/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A New Issue 06-05-05 JLM

IPP rev:B As per Rev B 06-08-03 JLM

IPP revC per ecn 844 06.09.12 EC

IPP Rev:D

10.06.10 NAS 1515H3L was replace with D3672-1 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C10A		Purchased	No			110	Each	20.0000	2	8			
AN3C10A									**				
Bolt													

Location

Loc Qty

Loc Code

ST351

20

112489

20

AN3C5A		Purchased	No			110	Each	1,316.000	5	20			
AN3C5A									**				
Bolt													

Location

Loc Qty

Loc Code

FP-A

7

115835

7

ST350

1309

116419

28

117343

110

117764

169

117872

2

118451

500

119127

500

~~12~~

~~10~~ 8x

SP 12-01-19.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October-21-11 8:15:39 AM

Work Order ID: 75363

75363

Parent Item: D412-742-018

D412-742-018

Parent Item Name: Cable Guard

Start Date: 20/10/2011

Required Date: 02/11/2011

Start Qty: 4.00

Required Qty: 4.00

AN3C7A

Purchased

No

110

Each

147.0000

1 3 12

AN3C7A

BOLT

**

m 119749 SP-

Location

Loc Qty

Loc Code

ST351

147

113149

14

116169

1

117313

10

117619

12

117688

34

118422

76

AN960C10L

NAS1149C0332

Purchased

No

110

Each

0.0000

10 40

***AN960C10L ***

washer

D3499-042

Manufactured

No

110

Each

0.0000

1 4

D3499-042

Cable Guard Assembly

D3672-1

Manufactured

No

110

Each

804.0000

1 4

D3672-1

Phenolic Washer

**

SP 12-01-19.

Location

Loc Qty

Loc Code

FP-A

444

52505

0

66821

444

ST074

360

72229

360

Ph →

40K

W/O: 75363		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D412-742-018 PAR #: _____ Fault Category: Prod. Eng. NCR: Yes No DQA: Just Date: 12/1/25
 Resolution: Rework Disposition: Rework QA: N/C Closed: 12 Date: 12/1/25

NCR: 12-1140		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/1/19	#100	wrong qty for DB672-1 washer. should be qty x10 Per kit. R.C w/o + Bom not updated	S 12/1/19 AS7042	ADD copy of ADD qty x9 per kit to have correct amount per kit (@ 10 per).	S 12-01-19	S 12/1/19	S 12/1/19 AS7042	S 12/1/19
		correct / LOA.		update + attach copy of updated Bom for ref.	S 12-01-19	S 12/1/19 AS7042	S 12/1/19 AS7042	S 12/1/19

NOTE: Date & initial all entries

DART

DESIGN B	DRAWN BY B	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. DSI 9330	REV. D SHEET 1 OF 3
DATE 06.08.24		TITLE CABLE GUARD INSTALLATION	SCALE NTS
A	06.04.25	NEW ISSUE	
B	06.05.25	ADD AAI REF. P/N NOTE	
C	06.08.16	REVISE INSTALLATION LOCATION AND ADD D205-564 BEARPAW COMPATIBILITY NOTE	
D	06.08.24	ADD NARROW GHW INSTRUCTIONS	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 75363 M.C.J.

11/10/21

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. B

REF. FAA STC: SR01583SE

REF. CANADIAN STC: SH05-37 ISSUE 1

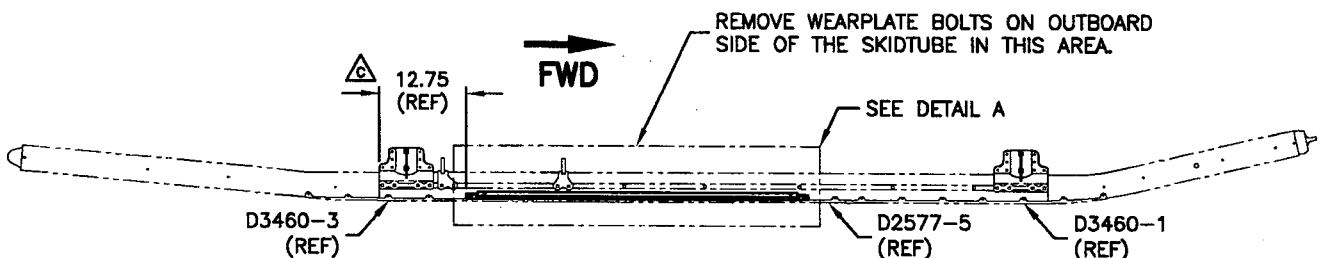
Customers who received Dart D412-742-018 CHG 001 Cable Guard and DSI 9330 Rev. A/B must remove their kit and replace it with D412-742-018 CHG 002 Cable Guard. The D412-742-018 CHG 002 Cable Guard shall be installed as per DSI 9330 Rev. C or later approved revision. The Dart D412-742-018 Cable Guard is designed to provide protection of the right hand skidtube and its flotation system for aircraft equipped with hoist provisions. The D412-742-018 CHG 002 Cable Guard is compatible with D412-742-011/-013 Float Skidtubes installed on either side of the aircraft. The D412-742-018 CHG 002 Cable Guard is also compatible with D412-742-011/-013 Float Skidtubes equipped with the Dart D205-564-011 Bearpaw.

NOTE: For aircrafts equipped with Aeronautical Accessories Inc's Hoist Support Assembly 412-142-300/-350/-400 (Ref. STC No. SH3189SO and SH3190SO), the Dart D412-742-018 CHG 002 Cable Guard Kit can be used as a replacement to AAI's Skid Guard 412-153-510 when the hoist is installed with the Dart Float Skidtubes.

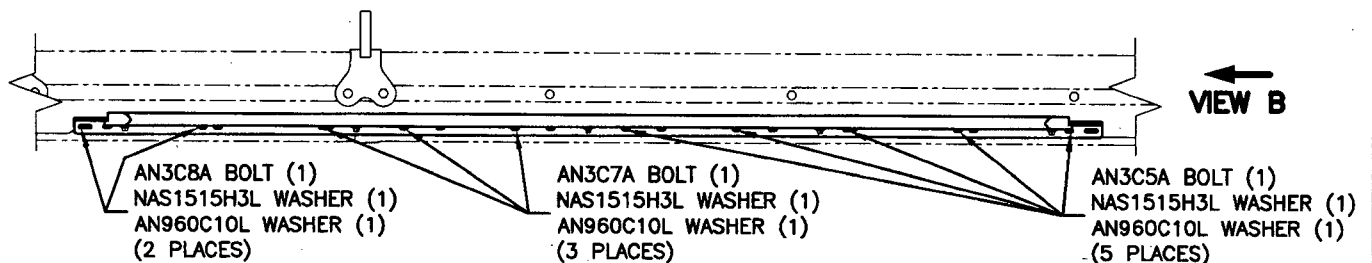
INSTALLATION PROCEDURE

Remove and discard existing hardware securing the wearplates on the outside of the skidtube as shown. Apply a thin layer of Sikaflex-241/-291 or Proseal 890 or MIL-S-8802 Class 'B2' sealant and install the Dart D412-742-018 Cable Guard Kit using provided hardware. Ensure that all AN3 bolts that secure the Cable Guard to the skidtube are sealed with Sikaflex-241/-291 or Proseal 890 or MIL-S-8802 Class 'B2' sealant. Torque bolts to 15-25 in-lbs and apply a layer of LPS Procyon to the exposed hardware after torquing.

NOTE: For installations equipped with the Dart D205-564-011 Bearpaw, it is necessary to remove the clamps holding the bearpaw to the D412-742-011/-013 Skidtubes. Once the Cable Guard is installed in accordance with above instructions, re-install the clamps in accordance with D205-564 Installation Instructions to secure the Bearpaw.



**D412-742-013 R/H SKIDTUBE (SHOWN, -011 SIMILAR) WITH D412-742-018 CABLE GUARD
(FLOAT BAGS NOT SHOWN FOR CLARITY), VIEW LOOKING INBOARD**



DETAIL A: CABLE GUARD INSTALLATION
(VIEWED FROM R/H SIDE OF A/C)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

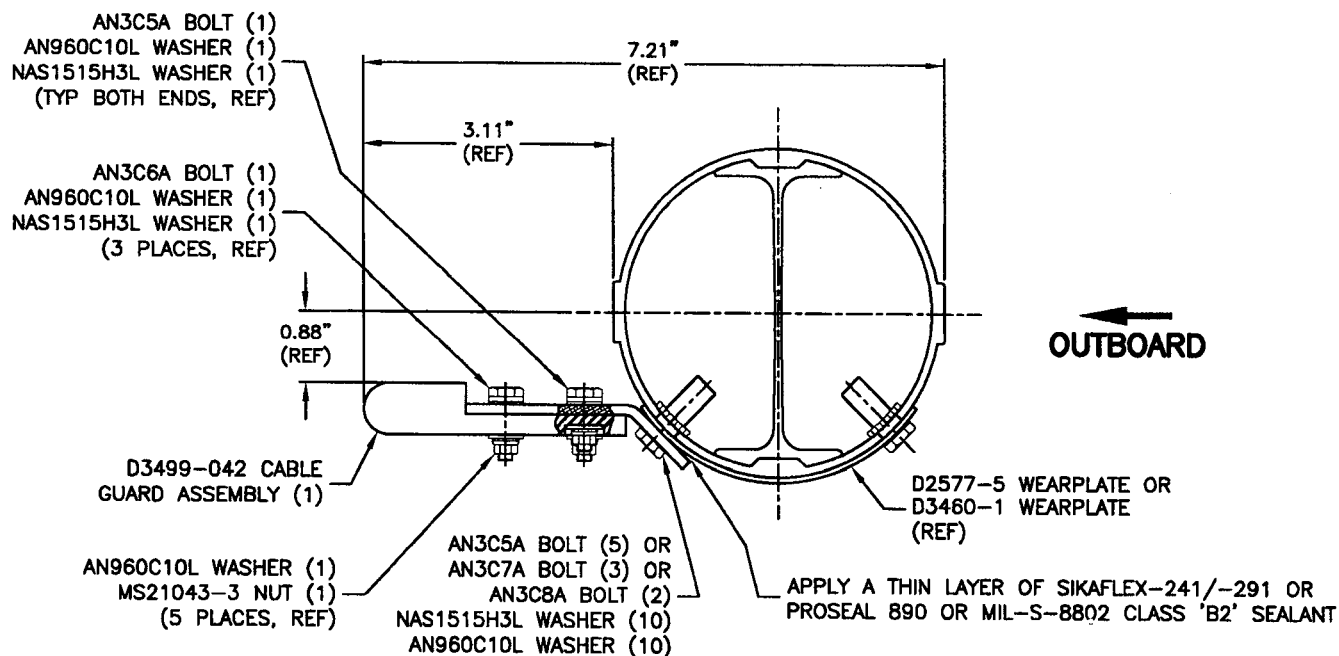
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>H</i>	DRAWING NO. DSI 9330	REV. D SHEET 2 OF 3
DATE 06.08.24		TITLE CABLE GUARD INSTALLATION	SCALE NTS



VIEW B: CABLE GUARD INSTALLATION
(VIEWED LOOKING AFT)

WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-742-018	3.8 lb	58.2 in	221.2 lb	+/- 128.6 in	+/- 488.7 in lb
CABLE GUARD KIT	1.72 kg	1.48 m	2.55 m kg	+/- 3.27 m	+/- 5.62 m kg

PARTS LIST

Qty -018	Part Number	Description
X	D412-742-018	CABLE GUARD KIT
1	D3499-042	CABLE GUARD ASSEMBLY
5	AN3C5A	BOLT
3	AN3C7A	BOLT
2	AN3C8A	BOLT
10	NAS1515H3L	WASHER
10	AN960C10L	WASHER

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

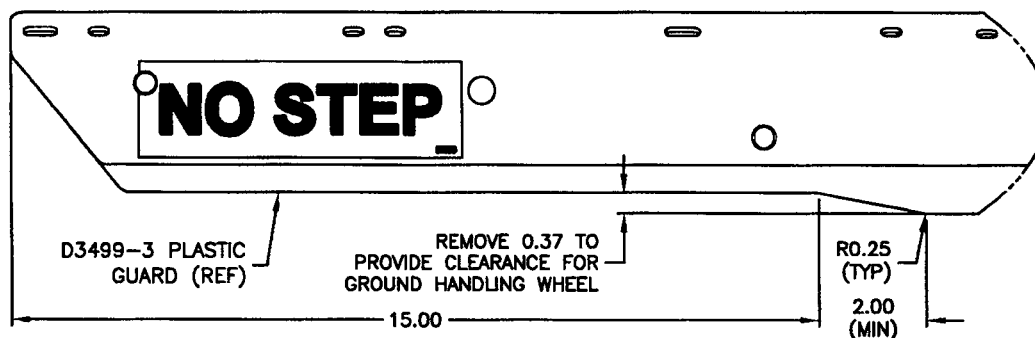
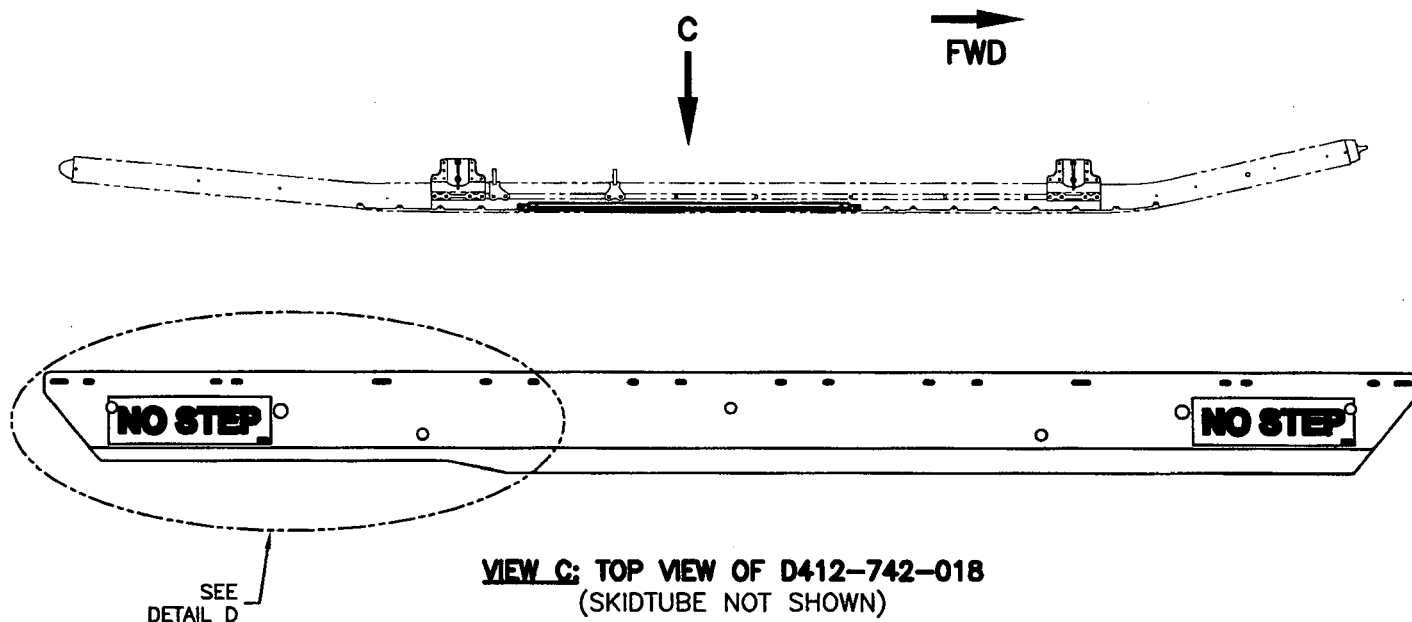
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9330	REV. D SHEET 3 OF 3
DATE 06.08.24		TITLE CABLE GUARD INSTALLATION	SCALE NTS

FOR GROUND HANDLING WHEEL UNITS WITH NARROW WHEELSPANS, IT IS ACCEPTABLE TO TRIM THE D3499-3 PLASTIC GUARD AS PER DETAIL D BELOW.
NOTE: A SMOOTH GRADUAL SLOPE IS REQUIRED TO ALLOW THE HOIST CABLE TO MOVE FREELY OVER THE ENTIRE LENGTH OF THE CABLE GUARD. NO JAGGED EDGES ARE ALLOWED.



DETAIL D: CABLE GUARD TRIMMING DETAIL

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75363

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.3 D412-742-018 Cable Guard Parts List



Item	Qty -018	Part Number	Description
	X	D412-742-018	CABLE GUARD KIT
101	1	D3499-042	CABLE GUARD ASSEMBLY
102	1	*D3499-2	*MOUNTING PLATE
103	1	*D3499-3	*PLASTIC GUARD
104	2	*D3499-5	*PLACARD
105	2	*AN3C5A	*BOLT
106	3	*AN3C6A	*BOLT
107	10	*AN960C10L	*WASHER
108	5	*MS21043-3	*NUT
109	5	*D3672-1	*WASHER (REPLACES NAS1515H3L)
120	5	AN3C5A	BOLT
121	3	AN3C7A	BOLT
122	2	AN3C10A	BOLT
123	10	D3672-1	WASHER (REPLACES NAS1515H3L)
124	10	AN960C10L	WASHER

*DENOTES PART IS INCLUDED WITH D3499-042 ASSEMBLY ABOVE